

INSTALLATION INSTRUCTIONS

BAND-SEAL® SPECIALTY Couplings

SC

SHIELDED TRANSITION COUPLING



For joining similar and dissimilar pipe sizes and pipe materials.



Ends of cut pipe must be smooth and square.



Place Neoprene® gasket on cast iron (or other pipe material depending on application) pipe or fitting. Place stainless steel shield assembly over the end of other pipe.



Butt ends of pipe or fitting together inside the gasket until both are firmly seated against the center stop of gasket. Center the stainless steel shield assembly over the gasket.

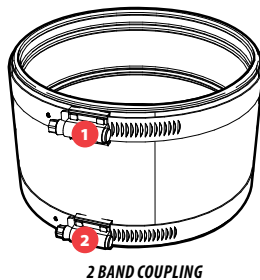


Tightening Guidelines: (see 2 Band and 4 Band below)

TIGHTENING GUIDELINES:

2 Band Coupling:

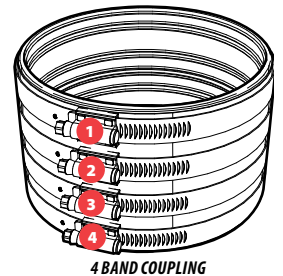
1. Take the slack out of each clamp by hand tightening **1** and **2**.
2. Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps alternately and firmly to 60 in/lbs. of torque, as in step 1.



TIGHTENING GUIDELINES:

4 Band Coupling:

1. Take the slack out of each clamp by hand tightening inner bands **2** and **3**.
2. Take the slack out of each clamp by hand tightening outer bands **1** and **4**.
3. Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps alternately and firmly to 60 in/lbs. of torque, as in steps 1. and 2. above.



Mission Rubber Company | 1660 Leeson Lane | Corona, CA 92879
USA toll free 800.854.9991 fax 800.637.4601

missionrubber.com

REV. 11/16



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