

# INSTALLATION INSTRUCTIONS

## FLEX-SEAL® CORRUGATED Coupling

# MR72

CORRUGATED REPAIR COUPLING



Flexible shielded repair couplings that connect ribbed/corrugated profile pipe.

1



Loosen bolts on stainless steel shield assembly and tightening clamps. Do not remove either the shield assembly or tightening clamps from the gasket.

2



Slide the Flex-Seal® MR72 Coupling over the plain spigot ends of the two pipes to be joined. Ensure the outside end clamps are centered over the corrugated pipe peaks of each pipe being joined. This may require pulling the pipe ends apart in order to ensure the outside end clamps are squarely positioned over the pipe peaks. Do not position the outside end clamps over the corrugated pipe troughs.

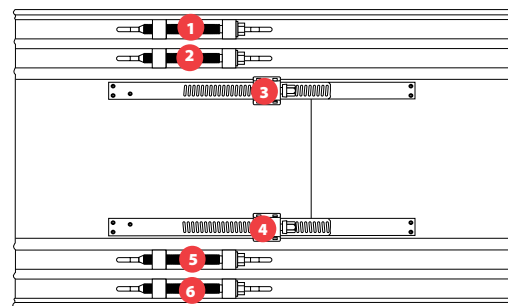
3



### TIGHTENING GUIDELINES:

#### 6 Band Coupling:

Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps as follows:



1. Tighten Nut & Bolt or T-Bolt clamps 1 and 6 alternately and firmly to 60 in/lbs. of torque.
2. Tighten Nut & Bolt or T-Bolt clamps 2 and 5 alternately and firmly to 60 in/lbs. of torque.
3. Tighten worm drive clamps 3 and 4 alternately and firmly to 60 in/lbs. of torque.



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