

# INSTALLATION INSTRUCTIONS

## FLEX-SEAL® CORRUGATED Coupling

# MR70

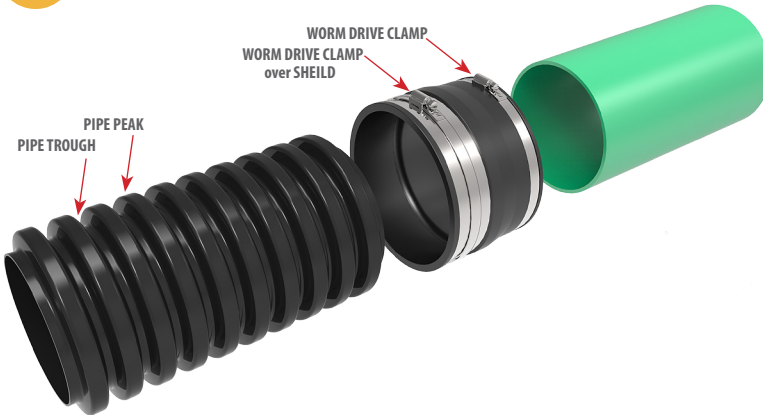
CORRUGATED REPAIR COUPLING



Flexible repair couplings that connect ribbed/corrugated profile pipe to smooth wall plastic drainage pipe.

1

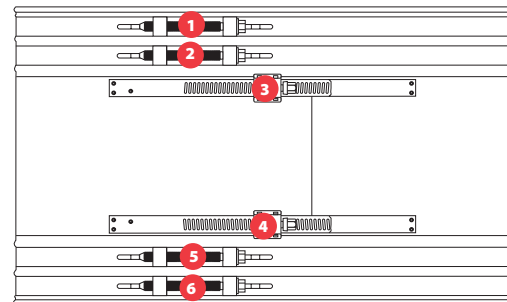
2



Loosen bolts on stainless steel tightening clamps. Do not remove the tightening clamps or shield from the gasket.

Slide the Flex-Seal® MR70 Coupling over the plain spigot ends of the two pipes to be joined. Ensure the outside end clamp is centered over the corrugated pipe peaks of the corrugated pipe being joined. This may require pulling the pipe ends apart in order to ensure the outside end clamp is squarely positioned over the pipe peaks. Do not position the outside end clamp over the corrugated pipe troughs.

3



### TIGHTENING GUIDELINES:

#### 2 or 6 Band Coupling:

Using the manufacturer's recommended calibrated torque wrench (Seekonk NC-60), tighten clamps as follows:

**2 Band Coupling:** Tighten clamp bolts alternately and firmly to 60 in/lbs. of torque.

#### 6 Band Coupling:

1. Tighten Nut & Bolt or T-Bolt clamps **1** and **6** alternately and firmly to 60 in/lbs. of torque.
2. Tighten Nut & Bolt or T-Bolt clamps **2** and **5** alternately and firmly to 60 in/lbs. of torque.
3. Tighten worm drive clamps **3** and **4** alternately and firmly to 60 in/lbs. of torque.



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