



HEAVYWEIGHT COUPLINGS

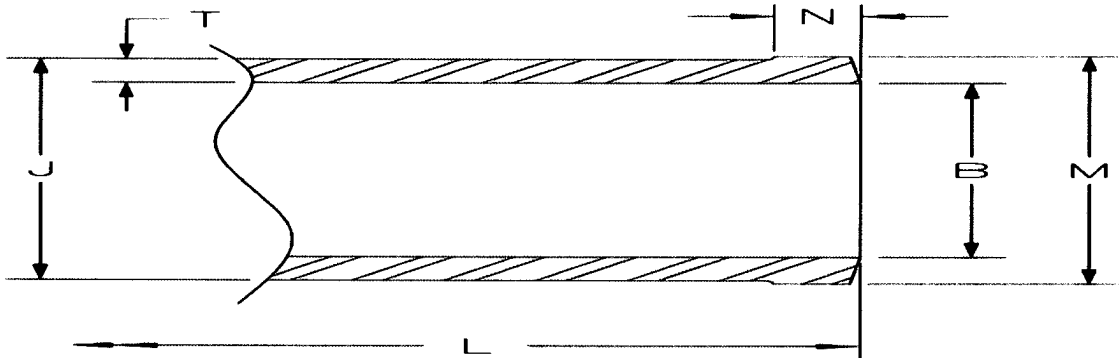
CISPI Standard Specification 310-97



INFORMATION FROM CISPI SPEC SHEETS

STANDARD SPECIFICATION 310-97

DIMENSIONS AND TOLERANCES (IN INCHES) OF SPIGOTS AND BARRELS FOR HUBLESS PIPE AND FITTINGS



*Pipe may be with or without a spigot bead

Size	Inside Diameter Barrel	Outside Diameter Barrel	Outside Diameter Spigot	Width Spigot Bead ²	Thickness of Barrel		Gasket Positioning Lug	Laying Length L ¹	
	B	J	M	N (±.13)	T-Nom.	T-Min.	W	5 ft. (±.25)	10 ft. (±.50)
1½	1.50 ± .06	1.90 ± .06	1.96 ± .06	.25	.16	.13	1.13	60	120
* 2	1.96 ± .09	2.35 ± .09	2.41 ± .09	.25	.16	.13	1.13	60	120
* 3	2.96 ± .09	3.35 ± .09	3.41 ± .09	.25	.16	.13	1.13	60	120
* 4	3.94 ± .09	4.38 ± .09 -.05	4.44 ± .09	.31	.19	.15	1.13	60	120
5	4.94 ± .09	5.30 ± .09 -.05	5.36 ± .09	.31	.19	.15	1.50	60	120
6	5.94 ± .09	6.30 ± .09 -.05	6.36 ± .09	.31	.19	.15	1.50	60	120
8	7.94 ± .13	8.38 ± .13 -.09	8.44 ± .09	.31	.23	.17	2.00	60	120
10 ³	10.00 ± .13	10.56 ± .09	10.62 ± .09	.31	.28	.22	2.00	60	120
12 ³	11.94 ± .09	12.50 ± .09	12.62 ± .09	.31	.28	.22	2.75	60	120
15 ³	15.11 ± .09	15.83 ± .09	16.12 ± .09	.31	.36	.30	2.75	60	120

- ¹ Laying Lengths as listed are for pipe only. Such pipe can be either 5' - 0" long or 10' - 0" long.
- ² See Table 2 for details of spigot and gasket positioning lug.
- ³ O.D. Barrel, an out of round tolerance of ± .04 is permitted.

NOTE: Pipe shall be cast with or without a spigot bead or gasket positioning lugs.